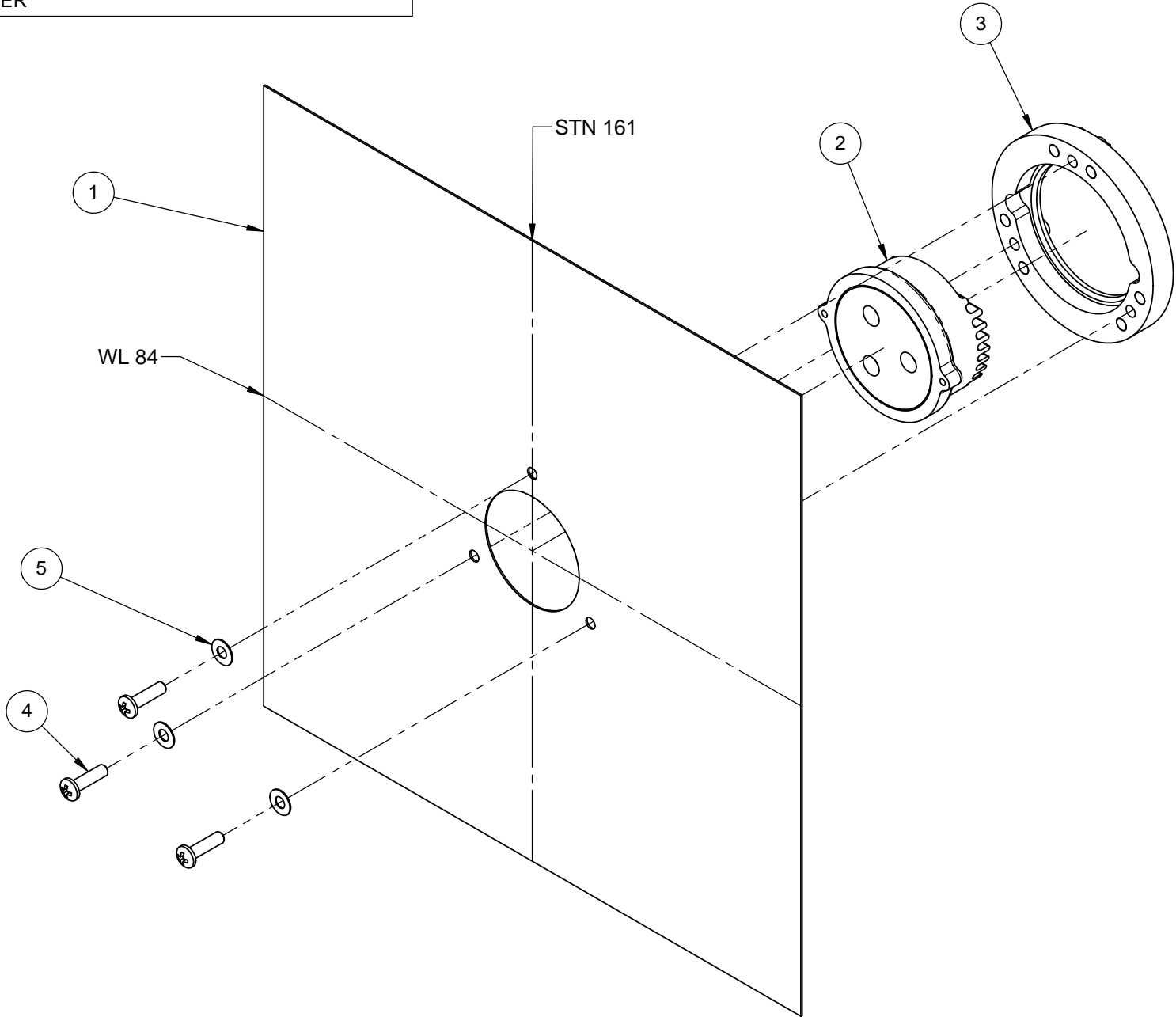


ITEM NO.	QTY	PART NUMBER	DESCRIPTION
1	1	-	FUSELAGE
2	1	01-0771186-01	DISC LIGHT
3	1	D4372-041	RETAINER ASSEMBLY
4	3	MS35207-246	SCREW
5	3	NAS1149DN816J	WASHER



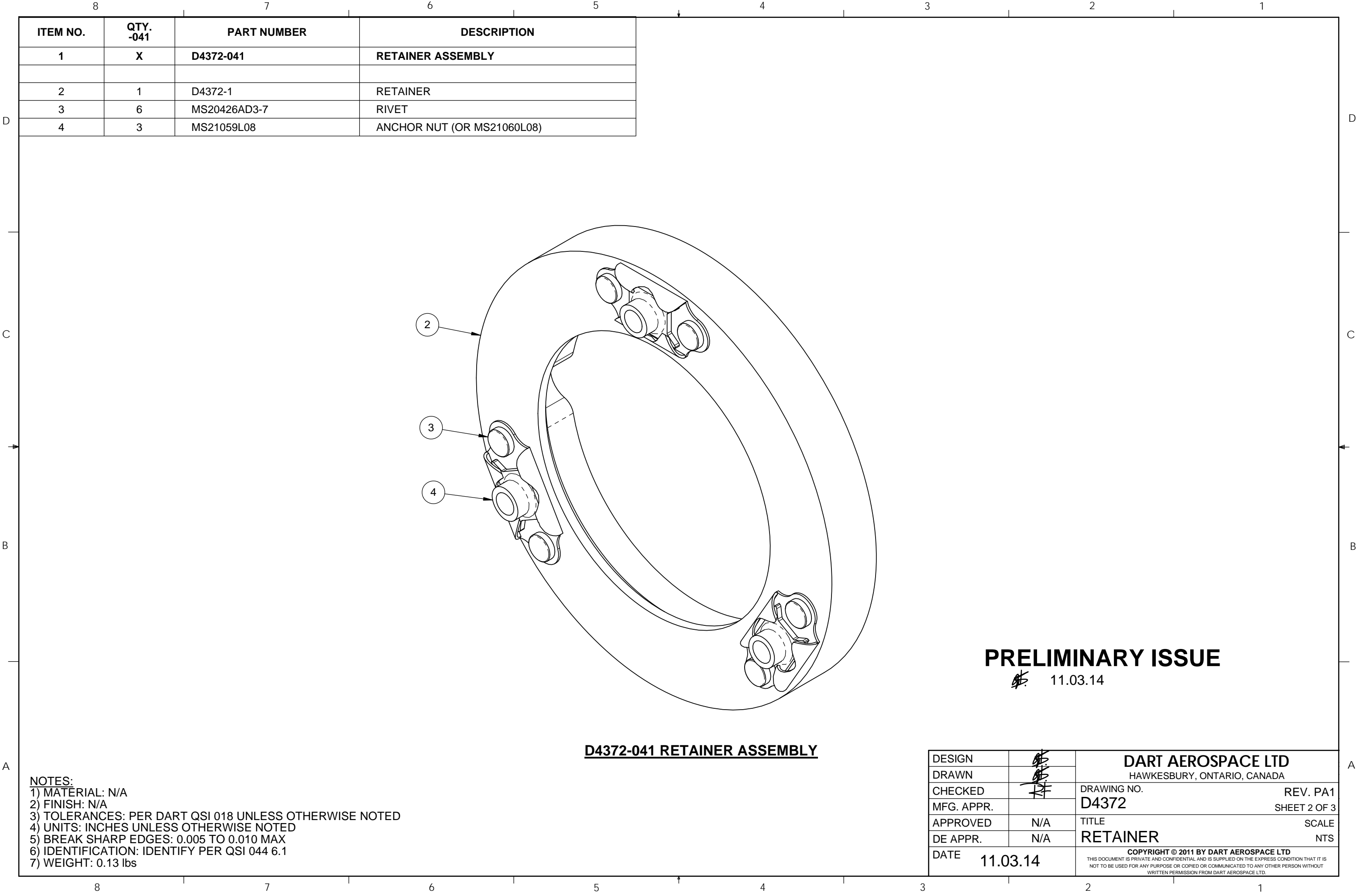
DISC LIGHT INSTALLATION

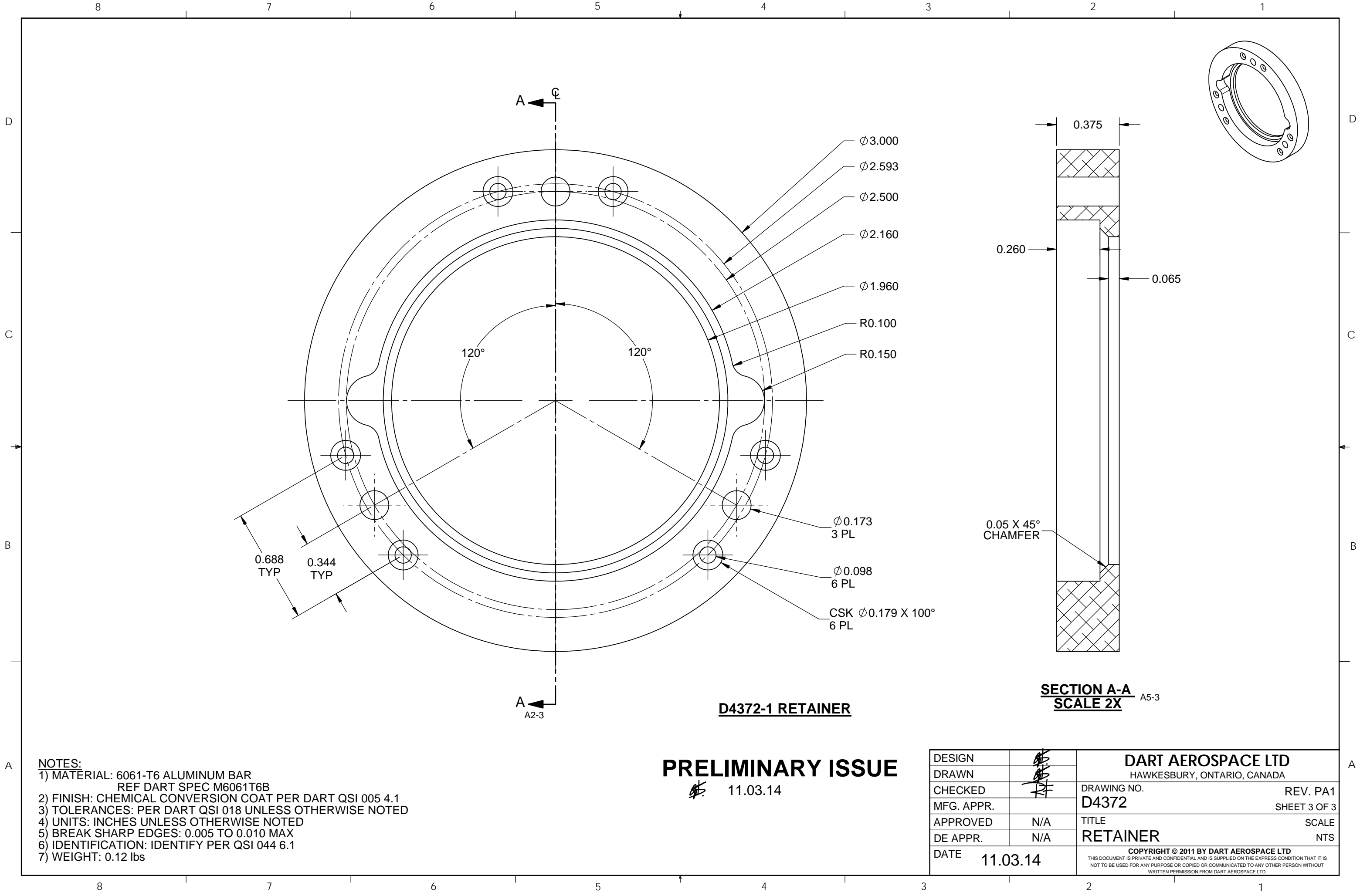
PRELIMINARY ISSUE

11.03.14

- NOTES:
- 1) DRILL $\varnothing 0.175$ HOLE AT LOCATION SHOWN
 - 2) POSITION RETAINER CENTERED OVER HOLE
 - 3) TRANSFER 3X $\varnothing 0.173$ HOLES FROM RETAINER TO AIRCRAFT SKIN
 - 4) DEBURR HOLES

PA1	NEW ISSUE		11.03.14
REV.	DESCRIPTION	BY	DATE
DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED		DRAWING NO.	REV. PA1
MFG. APPR.		D4372	SHEET 1 OF 3
APPROVED	N/A	TITLE	SCALE
DE APPR.	N/A	RETAINER	NTS
DATE	11.03.14	COPYRIGHT © 2011 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	





NOTES:
1) MATERIAL: 6061-T6 ALUMINUM BAR
REF DART SPEC M6061T6B
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
7) WEIGHT: 0.12 lbs

PRELIMINARY ISSUE
11.03.14

DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED		DRAWING NO. D4372	REV. PA1
MFG. APPR.			SHEET 3 OF 3
APPROVED	N/A	TITLE RETAINER	
DE APPR.	N/A		
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